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# ABSTRACT

A heat exchanger includes a flattened tube 10 having a plurality of internal ports 22 extending to the end 12 thereof. A cap 14 includes a slot 28 which receives the tube 10, and the cap 14 in turn is received in a tank 16. The construction is easy to assemble and assures that the ports 22 in the tube 10 will not be blocked during the assembly process.

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